



### Features

- Weldable, Optional Process Fittings
- ±0.25% Pressure Non-linearity
- ±1.0% Temperature Performance
- Solid State Reliability
- Low Power

### **Applications**

- Hydraulic Controls
- Process Control
- Robotics
- Oceanography
- Refrigeration/Compressors
- Pressure Transmitters

# **87N** Constant Voltage

### **Specifications**

- 316L SS Pressure Sensor
- High Performance, Small Profile
- 0-100 mV Output
- Temperature Compensated
- Absolute and Sealed Gage

This is a micro machined piezoresistive silicon pressure sensor.

It is designed for OEM applications where compatibility with corrosive media must be maintained. The sensor chip is mounted in a 316L stainless steel package, sealing a small volume of silicon oil between the diaphragm and the sensor chip.

The ISO pressure housing utilizes the oil column to couple the piezoresistive sensor to the isolation diaphragm.

A ceramic substrate is attached to the package that contains lasertrimmed resistors for temperature compensation and offset correction. A variety of threaded process fittings are available. Fittings include standards like 1/4 and 1/8 NPT as well as custom process fittings.

Electrical options include cable and connector.

## **Standard Ranges**

Range	Psi A	Psi S
0 to 1000	•	•
0 to 3000	•	•
0 to 5000	•	•

## **Performance Specifications**

Unless otherwise specified: Supply Voltage: 10VDC, Ambient Temperature: 25°C

PARAMETERS	MIN	TYP	МАХ	UNITS	NOTES
Span	98	100	102	mV	1
Zero Pressure Output	-1.0	0	+1.0	mV	
Pressure Non-Linearity	-0.25	-	+0.25	%Span	2
Pressure Hysteresis	-	±0.05	-	%Span	
Repeatability	-	±0.02	-	%Span	
Input Resistance	5.5	9.0	12.5	KΩ	
Output Resistance	4.0	-	25.0	KΩ	
Temperature Error – Span	-1.0	-	+1.0	%Span	3
Temperature Error – Offset	-1.0	-	+1.0	%Span	3
Thermal Hysteresis – Span	-0.25	±0.05	+0.25	%Span	3
Thermal Hysteresis – Offset	-0.25	±0.05	+0.25	%Span	3
Long Term Stability – Span	-	±0.1	-	%Span/Year	
Long Term Stability – Offset	-	±0.1	-	%Span/Year	
Supply Voltage	-	10	14	V	
Output Load Resistance	5	-	-	MΩ	4
Insulation Resistance (50VDC)	50	-	-	MΩ	5
Pressure Overload	-	-	Зx	Rated	6
Pressure Burst	-	-	4x	Rated	7
Compensated Temperature	-20	-	+85	°C	
Operating Temperature	-40	-	+125	°C	8
Storage Temperature	-50	-	+125	°C	8
Media – Reference Port	LIQUIDS A	ND GASES CON	IPATIBLE WITH	316/316L ST STL	

#### Notes:

- Measured at vacuum for absolute (A) and ambient for sealed gage (S). 1.
- 2. Best fit straight line
- Over temperature range -20°C to +85°C, with respect to +25°C. 3.
- 4. Load resistance to reduce measurement errors due to output loading.
- 5
- Between case and sensing element. Pressure overload 3x or 15,000 psi, whichever is less. 6.
- The maximum pressure that can be applied without changing the transducer's performance or accuracy
- 7 Pressure Burst 4x or 15,000 psi, whichever is less.
- The maximum pressure that can be applied to a transducer without rupture of either the sensing element or transducer.
- 8. Maximum temperature range for product with standard cable and connector is -20°C to +105°C.
- 9. Testing:

All 3000, 5000 PSI parts are tested at 2500 psi and calculated to full scale pressure respective. 10. Marking:

Parts are marked with model number, pressure range, type ("A" for absolute or "S" for sealed gage), Lot number, serial number and date code.

11. Direct mechanical contact with diaphragm is prohibited. Diaphragm surface must remain free of defects (scratches, punctures, fingerprints, etc.) for device to operate properly. Caution is advised when handling parts with exposed diaphragms. Use protective cap whenever devices are not in use.

# **Dimensions**

(DIMENSIONS ARE IN INCHES [mm])



w/Back End Options

PAD OUT	
CNDTR NO.	FUNCTION
1	-OUT
2	+OUT
3	-EX
4	+EX

VIEW SHOWN w/o CABLE AND CONNECTOR FOR CLARITY

# w/Process Fitting Options



VIEW SHOWN w/o CABLE AND CONNECTOR FOR CLARITY



TABLE1: MODEL w/ FITTING DIMENSION				
FITTING TYPE	MEAS P/N	"A" DIM	"B" DIM	"C" DIM
1	041-7053	1/4-18 NPT	1.16[29.5]	7/8 [22.2] HEX
2	041-7052	1/8-27 NPT	1.15[29.0]	7/8 [22.2] HEX
3	041-7051	7/16-20 UNF	1.00[25.4]	7/8 [22.2] HEX
4	041-6703	1/4-18 NPT	.93[23.6]	5/8 [15.9] HEX
5	041-5024	1/4-19 BSP	.98[24.9]	3/4 [19.0] HEX
8	041-6789	1/8-27 NPT	.80[20.3]	5/8 [15.9] HEX
9	041-7125	1/4-19 BSP	1.12[28.4]	7/8 [22.2] HEX
NOTE : FITTING TYPE "4" ASSEMBLY SHOWN ALL DIMS ARE FOR REFERENCE ONLY				

# **Equivalent Schematic**



# **Ordering Information**

8	$7CV - \underline{XXXX} \underline{X} - \underline{X} \underline{X}$	
Pressure Range (PSI)		Electrical
1000 3000		P = Solder Pads R = Cable
5000		C = Cable w/Connector
Туре		Fitting Type
A = Absolute		0= NO FITTING
S = Sealed Gage		1 = 1/4 NPT, 7/8 HEX
		2 = 1/8 NPT, 7/8 HEX
		2 = 1/8 NPT, 7/8 HEX 3 = 7/16 UNF, 7/8 HEX
		3 = 7/16 UNF, 7/8 HEX
		3 = 7/16 UNF, 7/8 HEX 4 = 1/4 NPT, 5/8 HEX